

Answers to Selected Problems

Chapter 2

2.3 (a) 1.66×10^{-24} g/amu; (b) 2.73×10^{26} atoms/lb · mol

2.14 $r_0 = \left(\frac{A}{nB} \right)^{1/(1-n)}$

$$E_0 = -\frac{A}{\left(\frac{A}{nB} \right)^{1/(1-n)}} + \frac{B}{\left(\frac{A}{nB} \right)^{n/(1-n)}}$$

2.15 (c) $r_0 = 0.279$ nm, $E_0 = -4.57$ eV

2.21 63.2% for TiO₂; 1.0% for InSb

Chapter 3

3.2 $V_C = 6.62 \times 10^{-29}$ m³

3.8 $R = 0.136$ nm

3.11 (a) $V_C = 1.40 \times 10^{-28}$ m³; (b) $a = 0.323$ nm; $c = 0.515$ nm

3.14 Metal B: face-centered cubic

3.16 (a) $n = 8$ atoms/unit cell; (b) $\rho = 4.96$ g/cm³

3.19 $V_C = 8.63 \times 10^{-2}$ nm³

3.24 (a) Cesium chloride; (c) sodium chloride

3.26 APF = 0.79

3.27 APF = 0.755

3.28 APF = 0.684

3.30 (a) $a = 0.421$ nm; (b) $a = 0.424$ nm

3.32 (a) $\rho = 4.21$ g/cm³

3.34 Cesium chloride

3.39 (a) $\rho(\text{calculated}) = 4.11$ g/cm³;

(b) $\rho(\text{measured}) = 4.10$ g/cm³

3.43 000, 100, 110, 010, 001, 101, 111, 011, $\frac{1}{2}\frac{1}{2}0$, $\frac{1}{2}\frac{1}{2}1$, $1\frac{1}{2}\frac{1}{2}$, $0\frac{1}{2}\frac{1}{2}$, $\frac{1}{2}0\frac{1}{2}$, and $\frac{1}{2}1\frac{1}{2}$

3.51 Direction 1: [012]

3.53 Direction A: $[0\bar{1}\bar{1}]$; direction C: $[11\bar{2}]$

3.54 Direction B: $[2\bar{3}2]$; direction D: $[13\bar{6}]$

3.55 (b) $[\bar{1}\bar{1}0]$, $[\bar{1}10]$, and $[1\bar{1}0]$

3.57 (a) $[10\bar{1}1]$

3.62 Plane B: $(\bar{1}\bar{1}2)$ or $(11\bar{2})$

3.63 Plane A: $(3\bar{2}\bar{2})$

3.64 Plane B: (221)

3.65 (c) $[010]$ or $[0\bar{1}0]$

3.68 (a) (010) and (100)

3.72 (b) $(10\bar{1}0)$

3.74 (a) $LD_{100} = \frac{1}{2R\sqrt{2}}$

3.75 (b) $LD_{111}(W) = 3.65 \times 10^9$ m⁻¹

3.76 (a) $PD_{111} = \frac{1}{2R^2\sqrt{3}}$

3.77 (b) $PD_{110}(V) = 1.522 \times 10^{19}$ m⁻²

3.79 (a) FCC; (b) tetrahedral; (c) one-half

3.81 (a) octahedral; (b) all

3.85 $d_{110} = 0.2862$ nm

3.86 $2\theta = 81.38^\circ$

3.88 (a) $d_{321} = 0.1523$ nm; (b) $R = 0.2468$ nm

Chapter 4

4.3 $DP = 23,760$

4.5 (a) $\bar{M}_n = 33,040$ g/mol; (c) $DP = 785$

4.8 (a) $C_{Cl} = 20.3$ wt%

4.9 $L = 1254$ nm; $r = 15.4$ nm

4.16 8530 of both styrene and butadiene repeat units

4.18 Propylene

4.21 $f(\text{isoprene}) = 0.88$, $f(\text{isobutylene}) = 0.12$

4.25 (a) $\rho_a = 2.000$ g/cm³, $\rho_c = 2.301$ g/cm³;

(b) % crystallinity = 87.9%

Chapter 5

5.1 $N_v/N = 2.41 \times 10^{-5}$

5.3 $Q_v = 0.75$ eV/atom

5.5 $N_s/N = 4.03 \times 10^{-6}$

5.10 (a) O²⁻ vacancy; one O²⁻ vacancy for every two Li⁺ added

5.16 $C'_{Zn} = 29.4$ at%, $C'_{Cu} = 70.6$ at%

5.17 $C_{Pb} = 10.0$ wt%, $C_{Sn} = 90.0$ wt%

5.19 $C'_{Sn} = 72.5$ at%, $C'_{Pb} = 27.5$ at%

5.23 $N_{Al} = 6.05 \times 10^{28}$ atoms/m³

5.26 $a = 0.289$ nm

5.29 $N_{Au} = 3.36 \times 10^{21}$ atoms/cm³

5.33 $C_{Nb} = 35.2$ wt%

5.41 (a) $d \cong 0.066$ mm

5.43 $N_M = 1,280,000$ grains/in.²

5.D1 $C_{Li} = 1.540$ wt%

Chapter 6

6.6 $M = 2.6 \times 10^{-3}$ kg/h

6.8 $D = 3.95 \times 10^{-11}$ m²/s

6.11 $t = 19.7$ h

- 6.15 $t = 40$ h
 6.18 $T = 1152$ K (879°C)
 6.21 (a) $Q_d = 252.4$ kJ/mol, $D_0 = 2.2 \times 10^{-5}$ m²/s;
 (b) $D = 5.4 \times 10^{-15}$ m²/s
 6.24 $T = 1044$ K (771°C)
 6.29 $x = 1.6$ mm
 6.33 $t_p = 47.4$ min

$$6.35 P_M = 4.57 \times 10^{-13} \frac{(\text{cm}^3 \text{ STP})(\text{cm})}{\text{cm}^2 \cdot \text{s} \cdot \text{Pa}}$$

6.D1 Not possible

Chapter 7

- 7.4 $l_0 = 255$ mm (10 in.)
 7.7 (a) $F = 89,375$ N (20,000 lb_f);
 (b) $l = 115.28$ mm (4.51 in.)
 7.10 $\Delta l = 0.090$ mm (0.0036 in.)
 7.13 $\left(\frac{dF}{dr}\right)_{r_0} = -\frac{2A}{\left(\frac{A}{nB}\right)^{3/(1-n)}} + \frac{(n)(n+1)B}{\left(\frac{A}{nB}\right)^{(n+2)/(1-n)}}$
 7.15 (a) $\Delta l = 0.50$ mm (0.02 in.); (b) $\Delta d = -1.6 \times 10^{-2}$ mm (-6.2×10^{-4} in.), decrease
 7.16 $F = 16,250$ N (3770 lb_f)
 7.17 $\nu = 0.280$
 7.19 $E = 170.5$ GPa (24.7×10^6 psi)
 7.22 (a) $\Delta l = 0.10$ mm (4.0×10^{-3} in.); (b) $\Delta d = -3.6 \times 10^{-3}$ mm (-1.4×10^{-4} in.)
 7.24 Steel
 7.27 (a) Both elastic and plastic; (b) $\Delta l = 3.4$ mm (0.135 in.)
 7.29 (b) $E = 62.5$ GPa (9.1×10^6 psi); (c) $\sigma_y = 285$ MPa (41,000 psi); (d) $TS = 370$ MPa (54,000 psi); (e) %EL = 16%; (f) $U_r = 0.65 \times 10^6$ J/m³ (93.8 in.·lb_f/in.³)
 7.36 Figure 7.12: $U_r = 3.32 \times 10^5$ J/m³ (48.2 in.·lb_f/in.³)
 7.38 $\sigma_y = 381$ MPa (55,500 psi)
 7.42 $\varepsilon_T = 0.237$
 7.44 $\sigma_T = 440$ MPa (63,700 psi)
 7.46 Toughness = 3.65×10^9 J/m³ (5.29×10^5 in.·lb_f/in.³)
 7.48 $n = 0.136$
 7.50 (a) $\varepsilon(\text{elastic}) \cong 0.00226$, $\varepsilon(\text{plastic}) \cong 0.00774$;
 (b) $l_i = 463.6$ mm (18.14 in.)
 7.52 $R = 4.0$ mm (0.16 in.)
 7.53 $F_f = 10,100$ N (2165 lb_f)
 7.55 (a) $E_0 = 342$ GPa (49.6×10^6 psi); (b) $E = 280$ GPa (40.6×10^6 psi)
 7.57 (b) $P = 0.19$
 7.64 $E_r(10) = 4.25$ MPa (616 psi)
 7.70 (a) 125 HB (70 HRB)
 7.75 Figure 7.12: $\sigma_w = 125$ MPa (18,000 psi)
 7.D2 (a) $\Delta x = 2.5$ mm; (b) $\sigma = 10$ MPa

Chapter 8

- 8.9 Al: $|b| = 0.2862$ nm
 8.11 $\cos \lambda \cos \phi = 0.408$
 8.13 (b) $\tau_{\text{crss}} = 0.80$ MPa (114 psi)
 8.14 $\tau_{\text{crss}} = 0.45$ MPa (65.1 psi)
 8.15 For (111)–[10 $\bar{1}$]: $\sigma_y = 4.29$ MPa
 8.24 $d = 1.48 \times 10^{-2}$ mm
 8.25 $d = 6.94 \times 10^{-3}$ mm
 8.28 $r_d = 8.25$ mm
 8.30 $r_0 = 10.6$ mm (0.424 in.)
 8.32 $\tau_{\text{crss}} = 20.2$ MPa (2920 psi)
 8.37 (b) $t \cong 150$ min
 8.38 (b) $d = 0.085$ mm
 8.47 $TS = 44$ MPa
 8.55 Fraction of sites vulcanized = 0.180
 8.57 Fraction of repeat unit sites crosslinked = 0.470
 8.D1 Is possible
 8.D6 Cold work to between 21% CW and 23% CW [to $d'_0 \cong 12.8$ mm (0.50 in.)], anneal, then cold work to give a final diameter of 11.3 mm (0.445 in.).

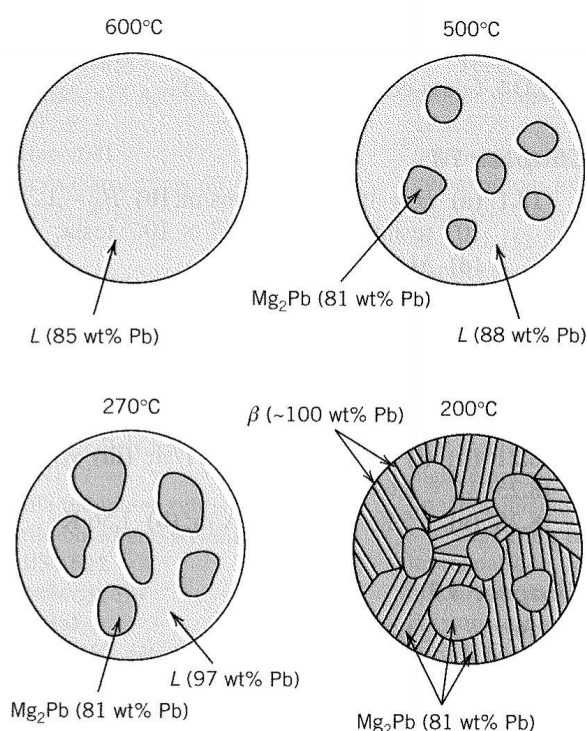
Chapter 9

- 9.1 $\sigma_m = 2404$ MPa (354,000 psi)
 9.3 $\sigma_c = 16.2$ MPa
 9.6 Fracture will not occur
 9.8 $a_c = 24$ mm (0.95 in.)
 9.10 Is not subject to detection because $a < 4.0$ mm
 9.12 $\rho_t = 0.39$ nm
 9.15 (b) -105°C ; (c) -95°C
 9.17 (a) $\sigma_{\text{max}} = 275$ MPa (40,000 psi), $\sigma_{\text{min}} = -175$ MPa ($-25,500$ psi); (b) $R = -0.64$;
 (c) $\sigma_r = 450$ MPa (65,500 psi)
 9.19 $N_f > 1 \times 10^5$ cycles
 9.21 (b) $S = 250$ MPa; (c) $N_f \cong 2 \times 10^6$ cycles
 9.22 (a) $\tau = 130$ MPa; (c) $\tau = 195$ MPa
 9.24 (a) $t = 120$ min; (c) $t = 222$ h
 9.31 $\Delta\varepsilon/\Delta t = 7.0 \times 10^{-3}$ min⁻¹
 9.32 $\Delta l = 22.1$ mm (0.87 in.)
 9.34 $t_r = 600$ h
 9.36 650°C : $n = 11.2$
 9.37 (a) $Q_c = 480,000$ J/mol
 9.39 $\dot{\varepsilon}_s = 0.118$ s⁻¹
 9.D4 $T = 991$ K (718°C)
 9.D6 For 5 years: $\sigma = 260$ MPa (37,500 psi)

Chapter 10

- 10.1 (a) $m_s = 5022$ g; (b) $C_L = 64$ wt% sugar;
 (c) $m_s = 2355$ g
 10.5 (a) The pressure must be raised to approximately 570 atm
 10.8 (a) $\varepsilon + \eta$; $C_\varepsilon = 87$ wt% Zn–13 wt% Cu, $C_\eta = 97$ wt% Zn–3 wt% Cu; (c) liquid; $C_L = 55$ wt% Ag–45 wt% Cu; (e) $\beta + \gamma$, $C_\beta = 49$ wt% Zn–51 wt% Cu, $C_\gamma = 58$ wt% Zn–42 wt% Cu; (g) α ; $C_\alpha = 63.8$ wt% Ni–36.2 wt% Cu

- 10.9** Is not possible
10.12 (a) $T = 560^\circ\text{C}$ (1040°F);
 (b) $C_\alpha = 21 \text{ wt\% Pb}$ –79 wt% Mg;
 (c) $T = 465^\circ\text{C}$ (870°F);
 (d) $C_L = 67 \text{ wt\% Pb}$ –33 wt% Mg
10.14 (a) $W_\epsilon = 0.70$, $W_\eta = 0.30$; (c) $W_L = 1.0$;
 (e) $W_\beta = 0.56$, $W_\gamma = 0.44$; (g) $W_\alpha = 1.0$
10.15 (a) $T = 295^\circ\text{C}$ (560°F)
10.18 (a) $T \cong 230^\circ\text{C}$ (445°F); (b) $C_\alpha = 15 \text{ wt\% Sn}$;
 $C_L = 43 \text{ wt\% Sn}$
10.19 $C_\alpha = 90 \text{ wt\% A}$ –10 wt% B; $C_\beta = 20.2 \text{ wt\% A}$ –79.8 wt% B
10.21 Not possible
10.24 (a) $V_\epsilon = 0.70$, $V_\eta = 0.30$
10.30 Is possible
10.33 $C_0 = 82.4 \text{ wt\% Sn}$ –17.6 wt% Pb
10.35 Schematic sketches of the microstructures called for are shown here.



- 10.42** Eutectics: (1) 12 wt% Nd, 632°C , $L \rightarrow \text{Al} + \text{Al}_{11}\text{Nd}_3$; (2) 97 wt% Nd, 635°C , $L \rightarrow \text{AlNd}_3 + \text{Nd}$
 Congruent melting point: 73 wt% Nd, 1460°C , $L \rightarrow \text{Al}_2\text{Nd}$
 Peritectics: (1) 59 wt% Nd, 1235°C , $L + \text{Al}_2\text{Nd} \rightarrow \text{Al}_{11}\text{Nd}_3$; (2) 84 wt% Nd, 940°C , $L + \text{Al}_2\text{Nd} \rightarrow \text{AlNd}$; (3) 91 wt% Nd, 795°C , $L + \text{AlNd} \rightarrow \text{AlNd}_2$; (4) 94 wt% Nd, 675°C , $L + \text{AlNd}_2 \rightarrow \text{AlNd}_3$.
 No eutectoids are present.
10.46 (a) 8.1% of Mg^{2+} vacancies

- 10.47** (a) $C = 45.9 \text{ wt\% Al}_2\text{O}_3$ –54.1 wt% SiO_2
10.48 For point B, $F = 2$
10.51 $C'_0 = 0.42 \text{ wt\% C}$
10.54 (a) α -ferrite; (b) 2.27 kg of ferrite, 0.23 kg of Fe_3C ; (c) 0.38 kg of proeutectoid ferrite, 2.12 kg of pearlite
10.56 $C'_0 = 0.55 \text{ wt\% C}$
10.58 $C'_0 = 0.61 \text{ wt\% C}$
10.61 Is possible
10.64 Two answers are possible: $C_0 = 1.11 \text{ wt\% C}$ and 0.72 wt% C
10.67 HB (alloy) = 128
10.69 (a) $T(\text{eutectoid}) = 650^\circ\text{C}$ (1200°F); (b) ferrite; (c) $W_{\alpha'} = 0.68$, $W_p = 0.32$

Chapter 11

- 11.3** $r^* = 1.30 \text{ nm}$
11.6 $t = 305 \text{ s}$
11.8 $\text{rate} = 4.42 \times 10^{-3} \text{ min}^{-1}$
11.10 $y = 0.51$
11.11 (c) $t_{0.5} \cong 250 \text{ days}$
11.15 (b) 265 HB (27 HRC)
11.18 (a) 50% coarse pearlite and 50% martensite; (d) 100% martensite; (e) 40% bainite and 60% martensite; (g) 100% fine pearlite
11.20 (a) martensite; (c) bainite; (e) ferrite, medium pearlite, bainite, and martensite; (g) proeutectoid ferrite, pearlite, and martensite
11.23 (a) martensite
11.27 (a) martensite; (c) martensite, proeutectoid ferrite, and bainite
11.36 (b) 87 HRB; (g) 27 HRC
11.38 (c) $TS = 915 \text{ MPa}$ (132,500 psi)
11.D1 Not possible
11.D5 Temper at between 400°C and 450°C (750°F and 840°F) for 1 h
11.D8 Heat for between 3 and 10 h at 149°C , or between about 35 and 500 h at 121°C

Chapter 12

- 12.2** $d = 1.88 \text{ mm}$
12.5 (a) $R = 4.7 \times 10^{-3} \Omega$; (b) $I = 10.6 \text{ A}$; (c) $J = 1.5 \times 10^6 \text{ A/m}^2$; (d) $\mathcal{E} = 2.5 \times 10^{-2} \text{ V/m}$
12.11 (a) $n = 1.25 \times 10^{29} \text{ m}^{-3}$; (b) 1.48 free electrons/atom
12.14 (a) $\rho_0 = 1.58 \times 10^{-8} \Omega \cdot \text{m}$,
 $a = 6.5 \times 10^{-11} (\Omega \cdot \text{m})/^\circ\text{C}$;
 (b) $A = 1.18 \times 10^{-6} \Omega \cdot \text{m}$;
 (c) $\rho = 4.25 \times 10^{-8} \Omega \cdot \text{m}$
12.16 $\sigma = 7.31 \times 10^6 (\Omega \cdot \text{m})^{-1}$
12.18 (a) For Si, 1.40×10^{-12} ; for Ge, 1.13×10^{-9}
12.25 $\sigma = 0.096 (\Omega \cdot \text{m})^{-1}$
12.29 (a) $n = 1.44 \times 10^{16} \text{ m}^{-3}$; (b) p -type extrinsic

- 12.31** $\mu_e = 0.50 \text{ m}^2/\text{V}\cdot\text{s}$; $\mu_h = 0.02 \text{ m}^2/\text{V}\cdot\text{s}$
12.33 $\sigma = 61.6 (\Omega\cdot\text{m})^{-1}$
12.37 $\sigma = 224 (\Omega\cdot\text{m})^{-1}$
12.39 $\sigma = 272 (\Omega\cdot\text{m})^{-1}$
12.42 $B_z = 0.58 \text{ tesla}$
12.49 $l = 1.6 \text{ mm}$
12.53 $p_i = 2.26 \times 10^{-30} \text{ C}\cdot\text{m}$
12.55 (a) $V = 173 \text{ V}$; (b) $V = 86.5 \text{ V}$;
 (c) $P = 1.75 \times 10^{-7} \text{ C/m}^2$
12.58 Fraction of ϵ_r due to P_i is 0.67
12.D2 $\sigma = 2.44 \times 10^7 (\Omega\cdot\text{m})^{-1}$
12.D3 Is possible; $30 \text{ wt}\% < C_{\text{Ni}} < 32.5 \text{ wt}\%$

Chapter 13

- 13.4** $V_{\text{Gr}} = 11.1 \text{ vol}\%$
13.16 (a) $T = 2000^\circ\text{C}$ (3630°F)
13.18 (a) $W_L = 0.86$; (c) $W_L = 0.66$
13.19 (b) $T = 2800^\circ\text{C}$; pure MgO

Chapter 14

- 14.9** (a) At least 905°C (1660°F)
14.10 (b) 830°C (1525°F)
14.22 (b) $Q_{\text{vis}} = 364,000 \text{ J/mol}$
14.36 (a) $m(\text{ethylene glycol}) = 17.673 \text{ kg}$;
 (b) $m[\text{poly(ethylene terephthalate)}]$
 $= 59.843 \text{ kg}$
14.D5 Maximum diameter = 83 mm (3.3 in.)
14.D6 Maximum diameter = 75 mm (3 in.)

Chapter 15

- 15.2** $k_{\text{max}} = 33.3 \text{ W/m}\cdot\text{K}$; $k_{\text{min}} = 29.7 \text{ W/m}\cdot\text{K}$
15.6 $\tau_c = 34.5 \text{ MPa}$
15.9 Is possible
15.10 $E_f = 70.4 \text{ GPa}$ ($10.2 \times 10^6 \text{ psi}$); $E_m = 2.79 \text{ GPa}$
 ($4.04 \times 10^5 \text{ psi}$)
15.13 (a) $F_f/F_m = 23.4$; (b) $F_f = 42,676 \text{ N}$ (9590 lb_f),
 $F_m = 1824 \text{ N}$ (410 lb_f); (c) $\sigma_f = 445 \text{ MPa}$
 ($63,930 \text{ psi}$); $\sigma_m = 8.14 \text{ MPa}$ (1170 psi);
 (d) $\epsilon = 3.39 \times 10^{-3}$
15.15 $\sigma_{cl}^* = 633 \text{ MPa}$ ($91,700 \text{ psi}$)
15.17 $\sigma_{cd}^* = 1340 \text{ MPa}$ ($194,400 \text{ psi}$)
15.26 (b) $E_{cl} = 69.1 \text{ GPa}$ ($10.0 \times 10^6 \text{ psi}$)
15.D2 Carbon (PAN standard-modulus) and aramid
15.D3 Not possible

Chapter 16

- 16.4** (a) $\Delta V = 0.031 \text{ V}$; (b) $\text{Fe}^{2+} + \text{Cd} \rightarrow \text{Fe} + \text{Cd}^{2+}$
16.6 $[\text{Pb}^{2+}] = 2.5 \times 10^{-2} \text{ M}$
16.11 $t = 10 \text{ yr}$
16.14 CPR = 5.24 mpy
16.17 (a) $r = 8.03 \times 10^{-14} \text{ mol/cm}^2\cdot\text{s}$; (b) $V_C = -0.019 \text{ V}$
16.28 Sn: P-B ratio = 1.33; protective
16.30 (a) Parabolic kinetics; (b) $W = 1.51 \text{ mg/cm}^2$

Chapter 17

- 17.2** $T_f = 49^\circ\text{C}$ (120°F)
17.4 (a) $c_v = 139 \text{ J/kg}\cdot\text{K}$; (b) $c_v = 923 \text{ J/kg}\cdot\text{K}$
17.7 $\Delta l = -9.2 \text{ mm}$ (-0.36 in.)
17.13 $T_f = 129.5^\circ\text{C}$
17.14 (b) $dQ/dt = 9.3 \times 10^8 \text{ J/h}$ ($8.9 \times 10^5 \text{ Btu/h}$)
17.21 $k(\text{upper}) = 26.4 \text{ W/m}\cdot\text{K}$
17.25 (a) $\sigma = -150 \text{ MPa}$ ($-21,800 \text{ psi}$); compression
17.26 $T_f = 39^\circ\text{C}$ (101°F)
17.27 $\Delta d = 0.0251 \text{ mm}$
17.D1 $T_f = 42.2^\circ\text{C}$ (108°F)
17.D4 Glass-ceramic: $\Delta T_f = 317^\circ\text{C}$

Chapter 18

- 18.1** (a) $H = 10,000 \text{ A}\cdot\text{turns/m}$; (b) $B_0 = 1.257 \times 10^{-2} \text{ tesla}$; (c) $B \cong 1.257 \times 10^{-2} \text{ tesla}$;
 (d) $M = 1.81 \text{ A/m}$
18.5 (a) $\mu = 1.2645 \times 10^{-6} \text{ H/m}$; (b) $x_m = 6.0 \times 10^{-3}$
18.7 (a) $M_s = 1.45 \times 10^6 \text{ A/m}$
18.13 4.6 Bohr magnetons/ Mn^{2+} ion
18.19 (b) $\mu_i \cong 3 \times 10^{-3} \text{ H/m}$, $\mu_{ri} = 2387$;
 (c) $\mu(\text{max}) \cong 8.70 \times 10^{-3} \text{ H/m}$
18.21 (b) (i) $\mu = 1.10 \times 10^{-2} \text{ H/m}$, (iii) $\chi_m \cong 8750$
18.25 $M_s = 1.69 \times 10^6 \text{ A/m}$
18.28 (a) 2.5 K ; $1.33 \times 10^4 \text{ A/m}$; (b) 1.56 K

Chapter 19

- 19.7** $v = 2.09 \times 10^8 \text{ m/s}$
19.8 Fused silica: 0.53; soda-lime glass: 0.33
19.9 Borosilicate glass: $\epsilon_r = 2.16$; polypropylene:
 $\epsilon_r = 2.22$
19.16 $I_T/I_0 = 0.81$
19.18 $l = 673 \text{ mm}$
19.27 $\Delta E = 1.78 \text{ eV}$